

Secop TLES6FT.3 Compressor Technical Specifications, Cooling Capacity, and R134a Replacement Guide for Refrigeration Professionals

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Focus Keyphrase

Secop TLES6FT.3 Compressor Technical Specifications, Cooling Capacity, and R134a Replacement Guide for Refrigeration Professionals

SEO Title

Mbsmpro.com, Compressor, Secop, TLES6FT.3, 1/6 hp, R134a, LBP, 220-240V 50Hz, Technical Data and Replacements

Meta Description

Technical deep dive into the Secop TLES6FT.3 compressor. Explore cooling capacity, 1/6 HP performance, R134a specs, and a comprehensive replacement guide for HVAC technicians.

Slug

secop-tles6ft3-compressor-specifications-replacement-guide

Tags

Mbsmgroup, Mbsm.pro, mbsmpro.com, mbsm, Secop, TLES6FT.3, Compressor, R134a, 1/6 HP, LBP, Refrigeration, Embraco EMT55HLP, Danfoss TL5G, ACC GY57AA, Jiaxipera ND1112Y, Cubigel GL60AA, R600a Conversion, HVAC Technical Data

Excerpt

The Secop TLES6FT.3 is a high-efficiency hermetic reciprocating compressor designed specifically for Low Back Pressure (LBP) applications. Operating on R134a refrigerant, this 1/6 HP powerhouse is a staple in domestic refrigeration. This guide breaks down its technical performance, electrical characteristics, and provides reliable replacement options for field workers and engineers looking for precision.

The Heart of the Cold: A Deep Dive into the Secop TLES6FT.3

In the world of professional refrigeration, the compressor is the undisputed champion of the cooling cycle. Among the reliable workhorses found in

modern households, the **Secop TLES6FT.3** stands out as a precision-engineered component. Manufactured in Slovakia, this unit is built for longevity and steady performance in Low Back Pressure (LBP) environments, such as household refrigerators and small freezers.

Understanding this compressor isn't just about reading a label; it's about knowing how it interacts with the entire thermal system. Whether you are a field technician performing a swap or an engineer designing a cooling solution, the technical nuances of the TLES6FT.3 are vital.

Technical Profile: Secop TLES6FT.3

Feature	Specification
Model	TLES6FT.3 (102G 4609)
Utilization	LBP (Low Back Pressure)
Domaine	Freezing / Cooling
Horsepower (HP)	1/6 HP
Refrigerant Type	R134a
Displacement	6.00 cm ³
Cooling Capacity (-23.3°C ASHRAE)	156 Watts (Approx. 532 BTU/h)
Power Supply	220-240V / 50Hz / 1 Phase
Motor Type	RSIR/CSIR (LST/HST compatible)
Oil Type and Quantity	POE (Polyolester) / 180 ml
Winding Material	Copper
Amperage (Rated)	1.1 A

Feature	Specification
LRA (Locked Rotor Amperage)	7.5 A
Type of Relay	PTC or Current Relay
Capacitor	Optional (6 μF or 80 μF for HST)
Country of Origin	Slovakia

Efficiency Metrics (COP) and Performance Data

Efficiency in a compressor is defined by the Coefficient of Performance (COP). For the TLES6FT.3, the relationship between evaporating temperature and energy consumption is crucial for maintaining energy ratings.

Evaporating Temp (°C)	Cooling Capacity (Watts)	Power Consumption (Watts)	COP (W/W)
-35	82	98	0.84
-30	112	114	0.98
-25	148	131	1.13
-23.3	156	138	1.14
-20	188	150	1.25
-15	240	170	1.41
-10	295	192	1.54

Note: The COP is calculated using the formula: $COP = \frac{Q_c}{P}$, where Q_c is the cooling capacity and P is

the power input.

Application and Capability

This compressor is typically found in medium-sized domestic refrigerators.

- **Cooling Capacity in Liters:** It can efficiently handle cooling for units between **250 to 350 Liters**.
 - **Cubic Feet:** Approximately **8.8 to 12.3 cubic feet**.
 - **Capillary Tube Suggestion:** For LBP R134a systems, a capillary of **0.031 inches (0.78 mm)** with a length adjusted to the specific cabinet load is standard.
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Comparison: Secop TLES6FT.3 vs. Competitors

When looking at the market, the TLES6FT.3 competes directly with brands like Embraco and ACC. While it offers a very stable 6.0 cc displacement, some competitors might vary slightly in their start torque performance.

Brand	Model	HP	Displacement	Gas
Secop	TLES6FT.3	1/6 HP	6.00 cc	R134a
Embraco	EMT55HLP	1/6 HP	5.19 cc	R134a
Jiaxipera	ND1112Y	1/6 HP	5.80 cc	R134a
ACC/Seko	GVY57AA	1/6 HP	5.73 cc	R134a

Replacement Guide

If you are in the field and cannot find the exact TLES6FT.3, here are the professional-grade alternatives.

5 Direct Replacements (Same Gas: R134a)

1. **Embraco EMT55HLP**: Very common, slightly higher efficiency.
2. **Danfoss TL5G**: The classic predecessor, extremely durable.
3. **ACC / Cubigel GUY57AA**: A direct fit for many European cabinets.
4. **Jiaxipera ND1112Y**: Often used in Bosch and Siemens units.
5. **Tecumseh THG1358YKS**: A robust alternative with similar mounting.

5 Indirect Replacements (Alternative Gas: R600a)

Caution: Gas conversion requires a complete system flush, different oil, and a specific R600a charging procedure.

1. **Secop TLES6.5KK.3**: The natural R600a evolution of this frame.
2. **Embraco EMX55CLC**: High efficiency R600a model.
3. **Jiaxipera NT1113Y**: Standard R600a replacement.
4. **ACC HXK95AA**: Known for very low noise levels.
5. **Wanbao ATA72XL**: Budget-friendly R600a alternative for 1/6 HP range.

Professional Advice & Field Tips

- **Oil Management:** The TLES6FT.3 uses **POE oil**. This oil is highly hygroscopic (absorbs moisture quickly). Never leave the compressor open to the atmosphere for more than 15 minutes.
- **System Cleanliness:** When replacing a burnt-out compressor, always replace the filter drier and perform a nitrogen purge to ensure

no acid remains in the lines.

- **Starting Device:** This model supports both LST (Low Starting Torque) and HST (High Starting Torque). If you are working in an area with unstable voltage, adding a start capacitor (HST kit) can significantly extend the motor's life.

Troubleshooting the TLES6FT.3

Problem	Potential Cause	Action
Compressor runs but no cold	Gas leak or partial blockage	Check high-side pressure and capillary.
Clicking sound (Thermal Protector)	Faulty relay or seized piston	Check LRA and relay resistance.
High vibration	Worn internal springs	Ensure the external rubber grommets are intact.



1/6 HP, ACC GVY57AA, Compressor, Cubigel GL60AA, Danfoss TL5G, Embraco EMT55HLP, Jiaxipera ND1112Y, LBP, mbsm, mbsm.pro, mbsmgroup, mbsmpro.com, R134a, R600a Conversion, refrigeration, Secop, TLES6FT.3

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