

# Engineering Overview: The S118CY1 Architecture

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January 30, 2026



30, Jan 2026

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**Focus Keyphrase:** [Donper S118CY1 Compressor R600a 1/4 HP LBP Refrigeration](#)

Specifications and Replacement Guide for Technicians and Engineers

**SEO Title:** [Mbsmpro.com](#), [Donper](#), [S118CY1](#), [Compressor](#), [1/4 HP](#), [LBP](#), [R600a](#), 210 W, 1Ph 220-240V 50Hz, Freezing and Cooling

**Meta Description:** Detailed technical analysis of the [Donper S118CY1 compressor](#). Includes [1/4 HP](#) power rating, [R600a](#) refrigerant specs, [LBP](#) application data, and equivalent replacement models for professional repair.

**Slug:** [donper-s118cy1-compressor-r600a-1-4-hp-specs](#)

**Tags:** [Mbsmgroup](#), [Mbsm](#).pro, [mbsmpro.com](#), [mbsm](#), [Donper](#), [S118CY1](#), [R600a](#), [Compressor](#), [1/4 HP](#), [LBP](#), [Refrigeration](#), [Embraco EMX70CLC](#), [Secop NLY90R](#), [Jaxipera NT1114Y](#), [Huayi HYE11YG](#), [Cubigel GL90AA](#)

**Excerpt:** The [Donper S118CY1 compressor](#) is a cornerstone of modern domestic [refrigeration](#), engineered for high efficiency in Low Back Pressure ([LBP](#)) environments. Utilizing [R600a](#) refrigerant, this [1/4 HP](#) unit provides reliable cooling for large household refrigerators and freezers. This guide explores its technical parameters, electrical requirements, and the best cross-reference alternatives for field technicians.

## **Mbsmpro.com, Donper, S118CY1, Compressor, 1/4 HP, LBP, R600a, 210 W, 1.1 A, 1Ph 220-240V 50Hz, Cooling and Freezing**

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In the realm of hermetic [refrigeration](#), the [Donper](#) S series has established a reputation for balancing cost-effectiveness with thermal durability. The [S118CY1](#) model, specifically designed for [R600a](#) (isobutane) systems, represents a shift toward environmentally friendly refrigerants with low Global Warming Potential (GWP). As an engineer working in the field, understanding the nuances of this [compressor](#) is vital for ensuring system longevity and optimal thermodynamic performance.

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The [S118CY1](#) is a reciprocating piston [compressor](#) designed for Low Back Pressure ([LBP](#)) applications. This means it is optimized to operate at low evaporating temperatures, typically between -35°C and -15°C, making it the ideal “heart” for chest freezers and the freezer compartments of large side-by-side refrigerators. With a displacement of approximately 11.8 cm<sup>3</sup>, it delivers a cooling capacity that sits comfortably in the [1/4 HP](#) category.

One of the defining features of this model is its thermal protection system. In high-ambient environments, compressors often face the risk of winding burnout. The [S118CY1](#) incorporates an internal or external thermal protector that interrupts power if the internal temperature exceeds safety thresholds, a critical fail-safe for residential appliances.

## Technical Specifications Table

| Feature                        | Specification                                     |
|--------------------------------|---|
| <b>Model</b>                   | <a href="#">S118CY1</a>                           |
| <b>Utilisation</b>             | <a href="#">LBP</a> (Low Back Pressure)           |
| <b>Domaine</b>                 | Freezing / Deep Cooling                           |
| <b>Oil Type and Quantity</b>   | Mineral or POE (Consult label), ~180ml – 220ml    |
| <b>Horsepower (HP)</b>         | <a href="#">1/4 HP</a>                            |
| <b>Refrigerant Type</b>        | <a href="#">R600a</a> (Isobutane)                 |
| <b>Power Supply</b>            | 220-240V ~ 50Hz, 1 Phase                          |
| <b>Cooling Capacity BTU</b>    | Approx. 715 BTU/h (at -23.3°C)                    |
| <b>Motor Type</b>              | RSIR (Resistance Start – Induction Run)           |
| <b>Displacement</b>            | 11.8 cm <sup>3</sup>                              |
| <b>Winding Material</b>        | High-Grade Copper                                 |
| <b>Pressure Charge</b>         | Low side (suction) depends on ambient             |
| <b>Capillary Tube</b>          | 0.031" to 0.036" (Internal Diameter)              |
| <b>Compatible Appliances</b>   | Large domestic refrigerators, display freezers    |
| <b>Temperature Function</b>    | -35°C to -15°C                                    |
| <b>Cooling Method</b>          | Static or Fan cooling (application dependent)     |
| <b>Commercial/Residential</b>  | Residential / Light Commercial                    |
| <b>Amperage (RLA)</b>          | 0.9 A – 1.2 A (running)                           |
| <b>LRA (Locked Rotor Amps)</b> | 6.5 A – 7.5 A                                     |
| <b>Type of Relay</b>           | PTC Start Relay                                   |
| <b>Capacitor</b>               | Often not required (RSIR), optional Run Capacitor |

### Performance Comparison: R600a vs. R134a

When comparing the S118CY1 to its R134a counterparts (like the QD series), the thermodynamic efficiency of [R600a](#) becomes evident. [R600a](#) operates at lower pressures, which reduces the mechanical stress on the [compressor](#) valves and pistons. However, because R600a is flammable, the S118CY1 is built with “thermally protected” electrical components to prevent sparking in the event of a leak.

## Cross-Reference and Replacement Guide

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When a S118CY1 fails, finding an exact match is preferred, but field technicians often need equivalents based on local availability.

### Top 5 Replacements (Same Refrigerant: R600a)

1. [Embraco EMX70CLC](#): Known for extremely low noise levels and high COP.
2. [Secop \(Danfoss\) NLY9.0R](#): A robust European alternative with excellent thermal management.
3. [Jiaxipera NT1114Y](#): Widely used in high-end Samsung and LG units.
4. [Huayi HYE11YG](#): A direct competitor with similar displacement and mounting footprints.
5. [Sikolan ADW110](#): A reliable alternative for budget-friendly repairs.

### Top 5 Replacements (Alternative Refrigerant: R134a)

*Note: Replacing an R600a [compressor](#) with an R134a unit requires a complete system flush, oil compatibility check, and capillary tube adjustment.*

1. [Donper QD110](#): The R134a sibling to the S118 series.
2. [Embraco GL90AA](#): A classic [1/4 HP+ LBP](#) workhorse.
3. [Secop TLY8.7KK](#): High-efficiency R134a unit.
4. [ZMC GQR12AA](#): High displacement for heavy-duty cooling.
5. [Tecumseh THG1374YS](#): American standard for [1/4 HP refrigeration](#).

### Expert Field Advice and Notices

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- **Notice on R600a Safety:** Always use a vacuum pump and charging station rated for flammable gases. Never use a torch (brazing) near an open R600a system; use Lokring fittings if possible or ensure the system is completely purged with Nitrogen.
- **Capillary Maintenance:** When replacing the S118CY1, always replace the filter drier. A clogged drier is the leading cause of premature compressor failure in R600a systems due to the formation of paraffin waxes at low temperatures.
- **Winding Integrity:** If you suspect a motor failure, check the resistance between the Common, Start, and Run pins. A healthy S118CY1 should show consistent readings without a “short to ground.”
- **Mounting:** Ensure the rubber grommets are in good condition. The S118CY1’s 11.8cc displacement creates specific harmonic vibrations that must be dampened to prevent copper pipe fatigue.

### Benefit for the User

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Choosing or replacing the [Donper](#) S118CY1 correctly ensures that the appliance maintains its energy rating. Using an undersized compressor will lead to “short-cycling” and high energy bills, while an oversized unit can cause evaporator icing. Following the [1/4 HP LBP](#) specification ensures the evaporator remains at the precise delta-T required for food safety.



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